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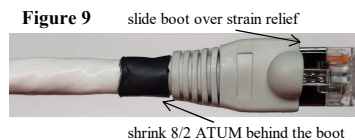
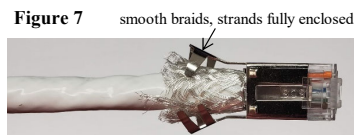
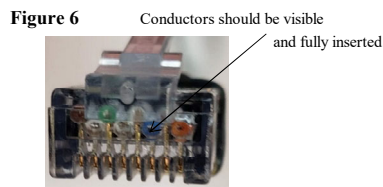
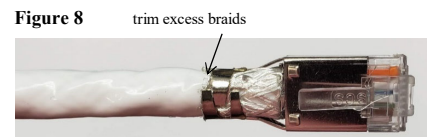
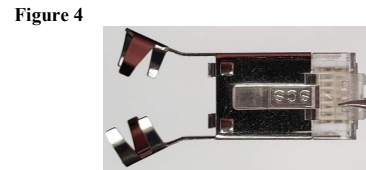
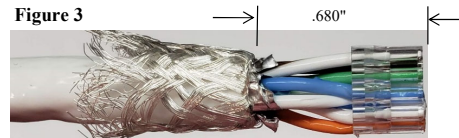
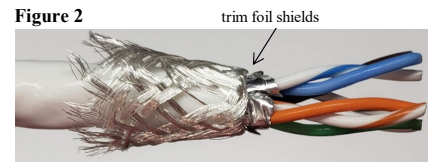
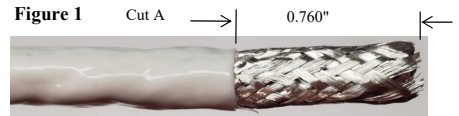
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Termination Instructions for PIC P/N 111181 - RJ45 PLUG WITH PROTECTIVE BOOT (for E6A5824 & E74824 ETHERNET CABLES)

Required Tooling :	PIC P/N 111184 Crimp Tool, Heat Gun
Recommended Hand Tools :	X-acto Knife, Sharp Razor, Wire Cutters, Magnifier, Small Side Snips

- 1) Install Labels (if applicable), the protective boot, then the 3/8" long 8/2 ATUM. Make Cut A @ 0.760" from end of cable, through Jacket only. DO NOT nick or cut into the braids. Remove the jacket (Fig. 1).
- 2) Flair and fold braid back over the jacket. Remove the foil shields close to Cut A to expose the twisted pairs (Fig. 2); verify insulation integrity.
- 3) Untwist each pair, for approximately half of the stripped length, carefully straighten each wire. Align wires into desired wire configuration per work print, and install wires into the load bar. NOTE: Load bar only fits within the connector in one orientation, see Figure 4. Use installed load bar to "comb" or work the wires into shape, until thoroughly straight for approximately half the cut length, while maintaining pairs' twist close to Cut A. Set far edge of load bar at .680" and trim conductors flush (Fig. 3).
- 4) Bend the connector strain relief tabs open, to allow entry for load bar (Fig. 4). Install wires into the connector body, keeping alignment intact (Fig. 5).
- 5) To complete full insertion, push while lightly wiggling the cable to help the conductors slide into their channels. Proper insertion is indicated by viewing ALL of the wire conductors through the front end of the connector body. Use Magnifier if needed (Fig. 6).
- 6) Bend the strain relief tab to align with the cable, careful to keep the braid strands enclosed. Lightly bend the ends of the strain relief tabs in to prep for crimping (Fig. 7).
- 7) Verify full insertion before crimping the connector. Crimp using PIC P/N 111184 crimp tool. Trim any braids past the end of the crimped strain relief tab (Fig 8).
- 8) Slide the protective boot over the strain relief clamp and up to the locking tab of the connector. Shrink the ATUM over the cable at the back end of the boot (Fig. 9).

All Dimensions in inches - Not to Scale



Pin	568A Configuration	568B Configuration
1	White / Green	White / Orange
2	Green	Orange
3	White / Orange	White / Green
4	Blue	Blue
5	White / Blue	White / Blue
6	Orange	Green
7	White / Brown	White / Brown
8	Brown	Brown